

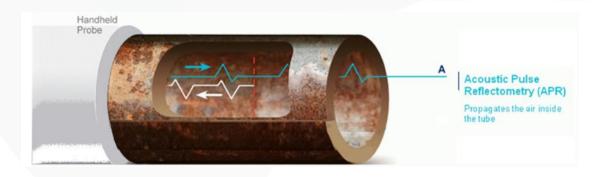
Technology Introduction

Pulse Reflectometry for Tube Inspection

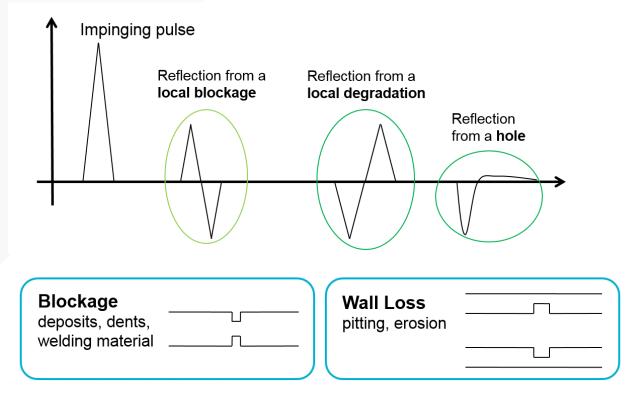
Overview:

Pulse Reflectometry is a Non Destructive Testing (NDT) technique that sends soud pulses through air medium and measures any ensuing reflections.

- Any change in the cross sectional area in the tubular system creates a reflection.
- Reflections are created by defects in the tube
- Each defect has its own signature and our patented algorithms identify and report location, type and size of defects



APR (Acoustic Pulse Reflectometry) Signatures:





Uniqueness of APRIS:

- Non Invasive (uses only sound waves)
- Applicable for any shape or configuration (Straight/ multiple bend, finned, coiled, spiral, helical tubes etc.,)
- Inspect any tube materials (Ferrous, Non-ferrous, graphite, composites etc.,)
- Ultrafast inspection (Less than 10 seconds per tube)
- Easy to use
- Sophisticated algorithm to identify precise location, type and size of defects
- Intuitive software with artificial intelligence to generate reliable and quality report
- Seamless communication with portal to enhance user interactions

Pre requisites to carry out APR Inspection:

• Tubes to be cleaned and dried (No water stagnation)

Flipsides of APR:

- Defects in the outer diameter can't be detected
- Inept to detect the defects under deposits/scales
- Cracks under pressure (Closed Cracks) shall not be detected

International Standards:

- ASTM E2906/E2906M-13: Standard Practice for Acoustic Pulse Reflectometry Examination of Tube Bundles
- ASME BPVC.V-2017: Article 18-Acoustic Pulse Reflectometry (APR) Examination